



## 1. Product Name

- SPEC MIX® Portland Lime & Sand Mortar  
URL: [Portland Lime & Sand](#)
- SPEC MIX Masonry Cement & Sand Mortar  
URL: [Masonry Cement & Sand Mortar](#)
- SPEC MIX Mortar Cement & Sand Mortar  
URL: [Mortar Cement & Sand Mortar](#)
- SPEC MIX Tuckpoint Mortar  
URL: [Tuckpoint Mortar](#)
- SPEC MIX Colored Mortar  
URL: [Colored Mortar](#)
- SPEC MIX Integral Water Repellant Mortar (IWR)  
URL: [IWR](#)  
Videos: [Masonry Solutions](#)

## 2. Manufacturer

SPEC MIX, Inc.  
1230 Eagan Industrial Road  
Suite 160  
Eagan, MN 55121  
Phone: (888) 773-2649  
(651) 994-7120  
Fax: (651) 454-5315  
E-mail: [info@specmix.com](mailto:info@specmix.com)  
Web: [www.specmix.com](http://www.specmix.com)

## 3. Product Description

### Basic Use

- **Portland Lime and Sand**—a preblended masonry mortar mix containing Portland cement, hydrated lime and dried masonry sand available in standard and custom colors
- **Masonry Cement and Sand**—a preblended masonry mortar mix containing mason cement and dried masonry sand, available in standard and custom colors
- **Mortar Cement and Sand**—a dry, preblended mortar mix containing mortar cement and dried masonry sand, available in standard and custom colors
- **Tuckpoint Mortar**—a preblended masonry mortar mix containing dried masonry sand and either Portland cement and hydrated lime or mason cement, as specified; specifically formulated for superior bond, water retention and board life

### Consistent custom colored mortar, every time

- **Integral Water Repellent (IWR) Mortar**—a dry preblended masonry mortar mix containing Portland cement, hydrated lime or masonry or mortar cement and dried masonry sand; formulated for water repellency, superior bond, water retention and board life and meets compressive strength requirements, available in standard and custom colors

Available in Type M, S, N or O, SPEC MIX masonry mortars are packaged dry and offer batch-to-batch consistency. They are suited for all types of masonry construction, including above grade, below grade, brick, block, stone and historical restoration. Produced under strict manufacturing standards, SPEC MIX quality mortars deliver optimal compressive and tensile bond strengths.

### Composition & Materials

SPEC MIX products are manufactured with the finest available raw materials, meeting the requirements of ASTM C144, C207, C91, C150, C595, C1072, C1329 C1384, E514 and E518. The final product is certified to meet the requirements of ASTM C270 and ASTM C1714.

SPEC MIX products are manufactured locally across the United States and Canada using specialized blending equipment and following strict quality control procedures to meet project specifications, contractor expectations and applicable ASTM standards. Test reports and additional product information from each local manufacturing facility upon request. SPEC MIX mortar mix designs are proprietary information.

### Colored Mortar

SPEC MIX uses the strongest and most stable pigments available. Colors, produced from high quality pigments made



**Aesthetic and structural performance, every project**

of finely milled synthetic iron oxides, are limeproof, sunfast, inert, stable and meet or exceed ASTM C979 criteria.

In order to consistently achieve the desired mortar color, SPEC MIX incorporates pigment into the mortar during the factory blending process. Components of the finished product, including the pigments, are individually weighed and are then blended and packaged dry to ensure the colored mortar is consistent from batch to batch. This is the optimal means for quality control since the product is environmentally safe and requires no field measuring. Mix times for SPEC MIX colored mortars are 4–5 minutes.

### Sizes

SPEC MIX masonry mortars and colored mortars are available in 80 pound (36.3 kg) packages for easy hand loading. For increased jobsite efficiency and safety, they are also offered in 3000 pound (1360.8 kg) bulk bags for use with any SPEC MIX material delivery system.

### Colors

SPEC MIX colored masonry mortars cover the full range of the color spectrum: brown, buff, tan, black, yellow, orange, red and white. Each color is custom matched and handled on an individual basis to meet the architect's expectations.

### Benefits

- A state-of-the-art batching process and strict quality control procedures help ensure that the finished product complies to design and specification requirements
- Dried sands eliminate the bulking effect associated with varying degrees of moisture within the aggregate, helping to maintain batch-to-batch consistency
- Portable SPEC MIX silos are available to permit construction in all climates

- Pallets and bulk bag containers are completely reusable and are retrieved when a new load of material is delivered to a site
- Preblended product eliminates shoveling and heavy lifting associated with field mixing

### Limitations

- For best results, mortar type should be correlated with the specific masonry unit to be used
- Bond strength, workability and water retention should be given principal consideration when selecting mortar
- Retempering colored mortar is not recommended
- Colored mortar should be discarded after 2½ hours from the time of initial mixing

## 4. Technical Data

### Applicable Standards

#### American Concrete Institute (ACI)

- ACI 530.1—Building Code Requirements and Specification for Masonry Structures and Related Commentaries

#### American Society for Testing and Materials (ASTM)

- ASTM C91—Standard Specification for Masonry Cement
- ASTM C 1072—Standard Test Method for Measurement of Masonry Flexural Bond Strength
- ASTM C1384—Standard Specification for Admixtures for Masonry Mortars
- ASTM C 514—Standard Test Method for Water Penetration and Leakage Through Masonry
- ASTM E518—Standard Test Methods for Flexural Bond Strength of Masonry
- ASTM C144—Standard Specification for Aggregate for Masonry Mortar



**State-of-the-art batching for quality assurance**

- ASTM C150—Standard Specification for Portland Cement
- ASTM C207—Standard Specification for Hydrated Lime for Masonry Purposes
- ASTM C270—Standard Specification for Mortar For Unit Masonry
- ASTM C387—Standard Specification for Packaged, Dry, Combined materials for mortar and concrete
- ASTM C595—Standard Specification for Blended Hydraulic Cements
- ASTM C780—Standard Test Method for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
- ASTM C979—Standard Specification for Pigments for Integrally Colored Concrete
- ASTM C1093—Standard for Accreditation for testing agencies for unit masonry
- ASTM C1157—Standard Performance Specification for Hydraulic Cement
- ASTM C1314—Standard Test Method for Compressive Strength of Masonry Prisms
- ASTM C1329—Standard Specification for Mortar Cement
- ASTM C1586—Standard Guide for Quality Assurance of Mortars
- ASTM C1714—Standard Specification for Preblended Dry Mortar Mix for Unit Masonry

International Masonry Industry All-Weather Council (IMIAC) - Recommended Practices and Guide Specification for Hot and Cold Weather Masonry Construction



**Patented Mortar Delivery System**

**Notes**

- Test method C780 is acceptable for preconstruction and construction evaluation of mortars for plain and reinforced unit masonry
- There is no ASTM method for determining the conformance or nonconformance of a field prepared mortar to the property specification of ASTM C270
- Compressive strength values resulting from field tested mortars do not represent the compressive strength of mortar as tested in the laboratory or of the mortar in the wall. Physical properties of field sample mortars should not be used to determine compliance with ASTM C270, which is intended as criteria to determine the acceptance or rejection of the mortar

**Environmental Considerations**

Most SPEC MIX products are produced and manufactured with local raw materials that are extracted within 500 miles of the jobsite and meet their respective ASTM standards. Only specially-ordered raw materials can be sourced greater than 500 miles from the project jobsite. Empty bags and wooden pallets are returned to the plant for reuse, reducing landfill impact. SPEC MIX products may contain recycled materials. Use of SPEC MIX products can contribute points toward LEED® project certification.

## 5. Installation

### Preparatory Work

Deliver products in manufacturer's original, unopened, undamaged containers, with identification labels intact. SPEC MIX products are custom packaged to meet specification requirements. Handle and store products according to SPEC MIX recommendations. Keep dry, covered and protected from the weather and other environmental hazards that could cause damage. When stored and protected as recommended, SPEC MIX products have a 9 month shelf life.

Verify that site conditions are acceptable for installation. Do not proceed with installation until unacceptable conditions are corrected.

The mortar type should correlate to the particular masonry unit to be used, as certain mortars are compatible with certain masonry units. The specifier should evaluate the interaction of the mortar type and masonry unit specified. Masonry units with a high initial rate of absorption will have greater compatibility with mortar of high water retention.

The material properties that influence the structural performance of masonry are compressive strength, bond strength and elasticity. Since the compressive strength of masonry mortar is of less importance than bond strength, workability and water retentivity, the latter should be given priority in mortar selection.

Mortar selection should be based on design requirements and with due consideration given to the code and specification provisions affected by the mortar selected.

### Mock-ups

A sample of the proposed product will be provided by the manufacturer for onsite preparation of a sample panel for architectural approval and testing, if required. Preparation of this panel with all materials and systems that will be employed in the final project is imperative. Retain the mock-up or field sample through the completion of the project.

### Methods

#### Mixing Instructions:

1. Use a mechanical batch mixer to ensure homogeneity, workability and good board life.
2. Add the minimum amount of clean, potable water for optimum workability.
3. Mix for five minutes consistently from batch to batch.
4. Tool mortar joints when the surface is thumb-print hard; keep tooling times consistent.
5. Hand mix mortar only with written approval by the specifier who should outline procedures.
6. Use mortar within 2½ hours after initial mixing.
7. Retemper mortar only when mixing water is lost due to evaporation.
8. Do not retemper colored mortar

### Precautions

#### Usage

- Use of a batch type mixer and a mixing time of 4–5 minutes is required for best results
- The finished color should not be analyzed until after 7 days and after specified cleaning procedures have been followed consistent with the mock-up panel
- Uniform color requires consistent material proportioning
- Maintain uniform mix times and water addition rates
- Tool mortar joints when surface is thumbprint hard and keep tooling time consistent
- Do not strike joints too early or too late, as the color will not remain consistent with the mock-up panel
- Retempering colored mortar by adding additional water is not recommended
- Hand mixing of the mortar should be permitted only with the written approval of the specifier, who should outline hand-mixing procedures
- Mortar should be cured a minimum of 28 days
- When using water in the cleaning procedures, use potable water only
- Do not clean colored mortar with muriatic acid

#### Safety

**IMPORTANT! READ BEFORE USING. WEAR IMPERVIOUS GLOVES, such as nitrile.**

**WARNING: CAN CAUSE SERIOUS INJURY TO SKIN AND EYES.** This product contains Portland cement. Contact with freshly mixed product can cause severe burns. Avoid direct contact with skin and eyes. If this product should contact eyes, immediately flush with water for at least 15 minutes and consult a physician. For skin exposure, wash promptly with plenty of soap and water. Remove soaked clothing promptly. If this product burns your skin, see a physician immediately. This product may contain silica. Silica dust if inhaled may cause respiratory or other health problems. Prolonged inhalation may cause delayed lung injury, including silicosis and possibly cancer. A N95 approved dust mask, eye protection and rubber boots and gloves are recommended when using this product. Safety Data Sheets can be viewed online at [www.specmix.com](http://www.specmix.com)

**KEEP OUT OF REACH OF CHILDREN WARNING:** This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

#### Building Codes

Current data concerning building code requirements and product compliance may be obtained from SPEC MIX technical support specialists. Installation and use of SPEC MIX products must comply with the requirements of applicable local, state and national code jurisdictions.

## 6. Availability & Cost

### Availability

SPEC MIX products are produced locally across the United States and Canada, using high tech blending equipment and following strict quality control procedures to meet project specifications, contractor expectations and applicable ASTM standards. SPEC MIX masonry mortars and SPEC MIX silo delivery systems are available nationally, with local distribution to every major U.S. and Canadian market. Contact SPEC MIX, Inc., for information or visit [www.specmix.com/locator](http://www.specmix.com/locator) to locate a local representative.

### Cost

Market pricing and installed cost information may be obtained from a local SPEC MIX representative.

## 7. Warranty

### Limited WARRANTY

SPEC MIX, Inc. warrants this product to be of merchantable quality when used or applied in accordance with the instructions hereon. This product is not warranted as suitable for any purpose or use other than the general purpose for which it is intended. Liability under this warranty is LIMITED to the replacement of its product (as purchased) if found to be defective, or at the shipping company's option, to refund the purchase price. In the event of a claim under this warranty, notice must be given to SPEC MIX, Inc. in writing at: One Securities Centre, 3490 Piedmont Road, Suite 1300, Atlanta, GA 30305. THIS LIMITED WARRANTY IS ISSUED AND ACCEPTED IN LIEU OF ALL OTHER EXPRESS WARRANTIES AND EXPRESSLY EXCLUDES LIABILITY FOR CONSEQUENTIAL DAMAGES.

## 8. Maintenance

Properly mixed and installed masonry units and mortar require little maintenance. Depending on service conditions, masonry walls may require periodic cleaning and tuck-pointing. Clean masonry with potable water only. Do not use muriatic acid to clean colored mortar.

## 9. Technical Services

SPEC MIX is produced under strict manufacturing standards and complete quality control is in effect with each batch. A digital printout displaying the proper proportions per batch may be kept as a permanent record and produced if requested. Only SPEC MIX offers this lab controlled production system for preblended masonry materials on a national basis. Contact SPEC MIX, Inc., or a local SPEC MIX representative for information.

## 10. Filing Systems

- Additional product information is available from the manufacturer upon request